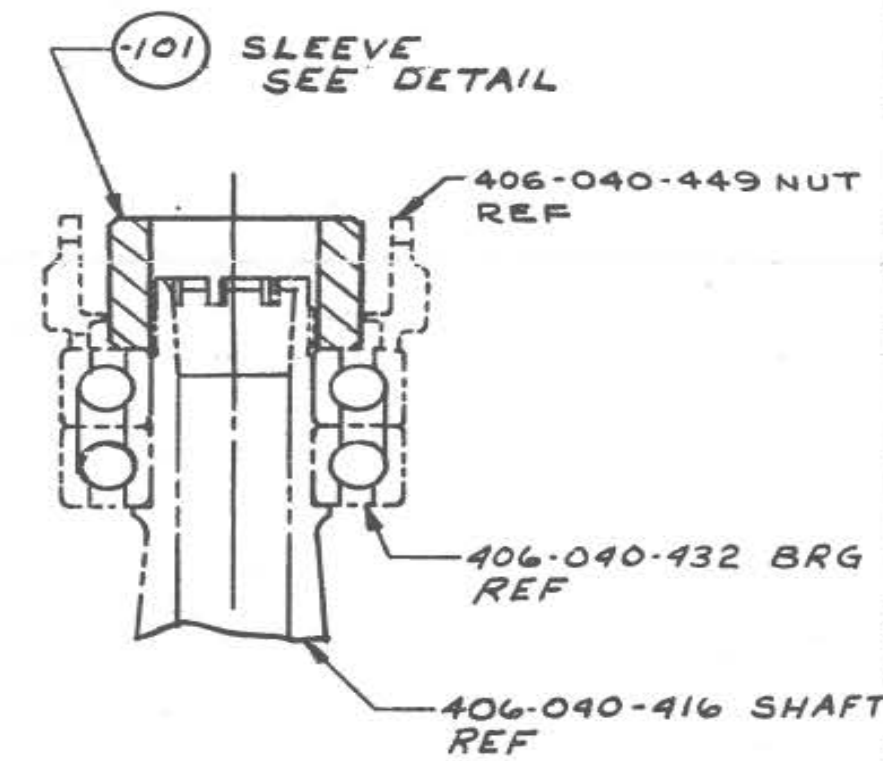
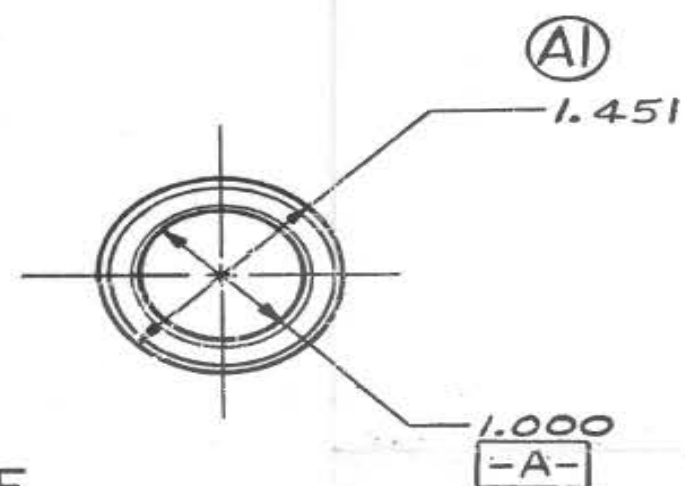
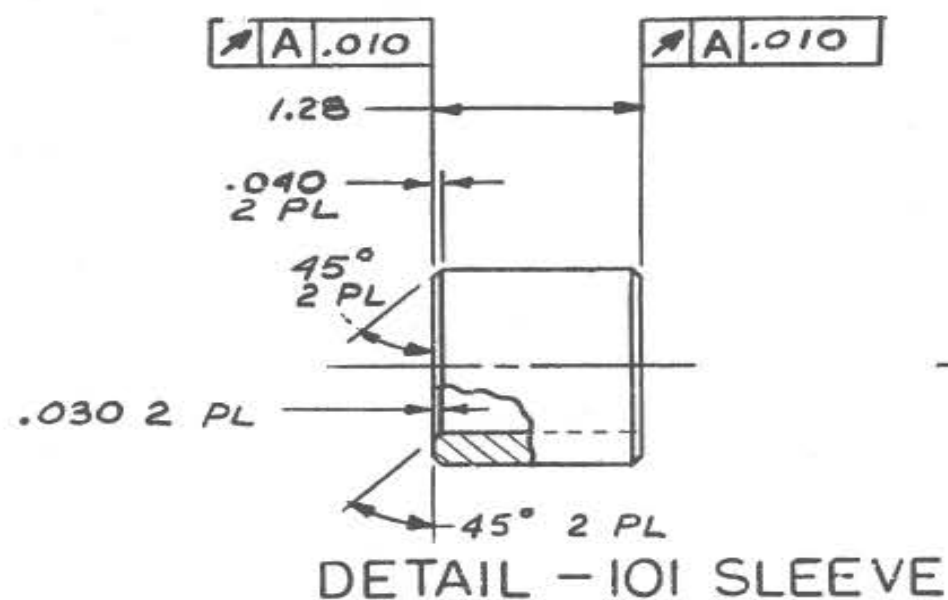


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	SEE E0 406 D 362 11/4/83	3-9-83	KEMP



SHOP COPY

EWA: 406D2.26

WO: 4907

SEE SEPARATE PARTS LIST

<p>PROPRIETARY RIGHTS NOTICE</p> <p>THESE DATA ARE PROPRIETARY TO BELL HELICOPTER TEXTRON. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM BELL HELICOPTER TEXTRON.</p> <p>THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.</p>			<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <table border="1"> <tr> <th>TOLERANCES ON</th> <th>ANGLES</th> </tr> <tr> <td>DECIMALS</td> <td></td> </tr> <tr> <td>XXX ± .010</td> <td></td> </tr> <tr> <td>XX ± .03</td> <td>± 1/2°</td> </tr> <tr> <td>X ± .1</td> <td></td> </tr> </table> <p>SURFACE ROUGHNESS PER ANSI B46.1</p> <p>125 ✓ MACHINED SURFACES EXCEPT AS NOTED</p>		TOLERANCES ON	ANGLES	DECIMALS		XXX ± .010		XX ± .03	± 1/2°	X ± .1		<p>DRAWN C. DUELLO 8/24/82</p> <p>CHECKED <i>Newland</i> 9/17/82</p> <p>STRESS <i>W. Riley</i> 9/24/82</p> <p>WEIGHTS</p> <p>GROUP ENGR D. J. Ward 9/29/82</p> <p>DER</p> <p>MET DESIGN <i>M. E. Greene</i> 9-29-82</p> <p>PROJECT <i>W. Riley</i> 10/6/82</p> <p>CUSTOMER</p>		<p>Bell Helicopter TEXTRON</p> <p>POST OFFICE BOX 488 • FORT WORTH, TEXAS 76101 Division of Textron Inc.</p> <p>TITLE SLEEVE - INSTALLATION, DUPLEX BEARING, OUTPUT SHAFT</p> <p>DWG CODE IDENT NO. DWG NO. C 97499 T103342</p> <p>SCALE 1/1 ISSUED SHEET 1 OF 1</p>	
TOLERANCES ON	ANGLES																	
DECIMALS																		
XXX ± .010																		
XX ± .03	± 1/2°																	
X ± .1																		
-101	TEST	HEE E0 406 D 362 11/4/83																
DASH NO.	NEXT ASSY	USED ON																
APPLICATION																		

CONTROLLED DOCUMENT
DATE 8-21-15 JOB# 01-16246-B

PARTS LIST	Bell Helicopter TEXTRON POST OFFICE BOX 482 • FORT WORTH, TEXAS 76101	CODE IDENT NUMBER 97499	CONTRACT NUMBER	HEAT TREAT SPEC	NUMBER PLT103342	REVISION LETTER -		
			FOR INTERPRETATION SEE 299 - 947 - 739	FINISH SPEC				
DRAWING TITLE SLEEVE - INSTALLATION DUPLEX BEARING, OUTPUT SHAFT				EWA 406D226	DRAWING TYPE T	SH 1 OF 1		
PL REVISION RECORD								
LTR	DESCRIPTION	DATE	LTR	DESCRIPTION	DATE	LTR	DESCRIPTION	DATE
-	ORIG RELEASE	10-05-82						
PL NOTES								
LTR LINE NOTE								
A	1	BREAK ALL SHARP EDGES .015 R OR .015 X 40-50 DEGREES UNLESS OTHERWISE NOTED.						
B	1	MARK PART NO. ON O.D. PER BPS 4050 USING STEEL STAMP WITH .12 HIGH FIGURES. MARKING PROCESS						
	2	SHALL NOT DISTORT I.D. OF TOOL.						
C	1	APPLY PHOSPHATE COATING PER DOD-P-16232 TYPE M, CLASS 2.						
D	1	ALT MATERIAL: 4140 ALY STL TUBING PER AMS 6381 COLD FINISHED AND ANNEALED 1.500 O.D. X .250						
	2	WALL X 1.3 LONG. REQUIRES NO MACHINING ON O.D. OR I.D.						
E	1	THIS TOOL IS USED TO SUPPORT THE 406-040-432 DUPLEX BRG INNER RACE WHILE INSTALLING THE						
	2	406-040-416 SHAFT.						
PART NUMBER MATERIAL REQUIREMENTS								
DASH NO	NOMENCLATURE	***** STOCK SIZE *****	TNSL 100% PSI OR COND	***** MATERIAL *****				
		THICKNESS/SHAPE	WIDTH/WALL LENGTH	INITIAL	FINAL	SPECIFICATION		
-101	SLEEVE	1.5000 DIA	1.3	C4	75-125	4140 ALY STEEL MIL-S-5626		
PARTS LIST								
RV *****	QUANTITY PER ASSEMBLY *****	PART NUMBER	NOMENCLATURE	EFFECTIVITY CODE	FINISH	C		
LR			GFAE FROM	THRU IDENT	CHEM ORG NOTE	T SH ZNE D1		
		-101	SLEEVE		NOTE	C.D D 1		
END PARTS LIST								

FORM 7840 - 59769

41-10-5-82